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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/588,389	05/04/2007	Dieter Haaken	2209.959(WS2253US-PCT)	8379
	7590 04/23/200 OVINGTON LOBDEL	EXAMINER		
214 N. TRYON STREET			HURLEY, SHAUN R	
CHARLOTTE,	OWER, 47TH FLOOR TE, NC 28202		ART UNIT	PAPER NUMBER
			3765	
			MAIL DATE	DELIVERY MODE
			04/23/2008	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

		Application No.	Applicant(s)				
Office Action Summers							
		10/588,389	HAAKEN ET AL.				
	Office Action Summary	Examiner	Art Unit				
		Shaun R. Hurley	3765				
Period fo	The MAILING DATE of this communication or Reply	n appears on the cover shee	et with the correspondence add	dress			
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.  - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).							
Status							
1) 又	Responsive to communication(s) filed on (	04 August 2006					
2a)□	Responsive to communication(s) filed on <u>04 August 2006</u> .  This action is <b>FINAL</b> .  2b) This action is non-final.						
3)	<b>'—</b>		matters prosecution as to the	merits is			
<u>ا</u> رت	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Dienociti	ion of Claims	<u>_</u> pance Quay.e, 1000	, ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				
•	Claim(s) <u>1-9</u> is/are pending in the application.						
	4a) Of the above claim(s) is/are withdrawn from consideration.						
·	5) Claim(s) is/are allowed.						
· · · · · · · · · · · · · · · · · · ·	Claim(s) <u>1-9</u> is/are rejected.						
	Claim(s) is/are objected to.						
8)[_]	Claim(s) are subject to restriction a	nd/or election requirement	•				
Applicati	on Papers						
9)🛛	The specification is objected to by the Exar	miner.					
10)⊠ The drawing(s) filed on <u>04 August 2006</u> is/are: a)⊡ accepted or b)⊠ objected to by the Examiner.							
	Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
	Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).						
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.							
Priority ι	ınder 35 U.S.C. § 119						
<ul> <li>12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).</li> <li>a) All b) Some * c) None of:</li> <li>1. Certified copies of the priority documents have been received.</li> <li>2. Certified copies of the priority documents have been received in Application No</li> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>							
2)  Notic 3)  Inform	t(s)  e of References Cited (PTO-892)  e of Draftsperson's Patent Drawing Review (PTO-948)  mation Disclosure Statement(s) (PTO/SB/08)  r No(s)/Mail Date 08/04/06.	Paper 5) Notice	iew Summary (PTO-413) · No(s)/Mail Date e of Informal Patent Application :				

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#### **DETAILED ACTION**

# **Drawings**

- 1. The drawings are objected to as failing to comply with 37 CFR 1.84(p)(5) because they do not include the following reference sign(s) mentioned in the description: angle "a". Corrected drawing sheets in compliance with 37 CFR 1.121(d) are required in reply to the Office action to avoid abandonment of the application. Any amended replacement drawing sheet should include all of the figures appearing on the immediate prior version of the sheet, even if only one figure is being amended. Each drawing sheet submitted after the filing date of an application must be labeled in the top margin as either "Replacement Sheet" or "New Sheet" pursuant to 37 CFR 1.121(d). If the changes are not accepted by the examiner, the applicant will be notified and informed of any required corrective action in the next Office action. The objection to the drawings will not be held in abeyance.
- 2. The drawings are objected to as failing to comply with 37 CFR 1.84(p)(5) because they include the following reference character(s) not mentioned in the description: α, β. Corrected drawing sheets in compliance with 37 CFR 1.121(d), or amendment to the specification to add the reference character(s) in the description in compliance with 37 CFR 1.121(b) are required in reply to the Office action to avoid abandonment of the application. Any amended replacement drawing sheet should include all of the figures appearing on the immediate prior version of the sheet, even if only one figure is being amended. Each drawing sheet submitted after the filing date of an application must be labeled in the top margin as either "Replacement Sheet" or "New Sheet" pursuant to 37 CFR 1.121(d). If the changes are not accepted by the examiner, the

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applicant will be notified and informed of any required corrective action in the next Office action. The objection to the drawings will not be held in abeyance.

# Specification

3. Applicant is reminded of the proper language and format for an abstract of the disclosure.

The abstract should be in narrative form and generally limited to a single paragraph <u>on a separate sheet</u> within the range of 50 to 150 words. It is important that the abstract not exceed 150 words in length since the space provided for the abstract on the computer tape used by the printer is limited. The form and legal phraseology often used in patent claims, such as "means" and "said," should be avoided. The abstract should describe the disclosure sufficiently to assist readers in deciding whether there is a need for consulting the full patent text for details.

The language should be clear and concise and should not repeat information given in the title. It should avoid using phrases which can be implied, such as, "The disclosure concerns," "The disclosure defined by this invention," "The disclosure describes," etc.

# Claim Rejections - 35 USC § 112

4. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the

subject matter which the applicant regards as his invention.

- 5. Claims 7, 8 and 9 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.
- 6. Regarding claim 7, it is unclear what Applicant means by the phrase "by the above method steps". Which steps? Further, where above? On page 13? Of the previous claims, which are not actually above?
- 7. Regarding claim 8, the phrase "for example" renders the claim indefinite because it is unclear whether the limitation(s) following the phrase are part of the claimed invention. See MPEP § 2173.05(d).

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8. Regarding claim 9, it is unclear what Applicant is attempting to claim, since claims 1-3 are not method claims.

## Claim Rejections - 35 USC § 102

9. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 10. Claims 1-3 are rejected under 35 U.S.C. 102(b) as being anticipated by Applicant's Specification.
- 11. Applicant's Specification teaches a fiber guide channel for an open end spinning device configured as a hollow body, the internal cross-section decreases toward its orifice (Background of the Invention). While Applicant's Specification teaches a different method of producing the fiber guide channel, Applicant is reminded that in assessing the subject matter of product-by-process claims, it is necessary to bear in mind certain principles. Foremost among these is the principle that even though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself. In re Thorpe, 777 F.2d 695, 227 USPQ 964 (Fed. Cir. 1985); In re Brown, 459 F. 2d 531, 173 USPQ 685 (CCPA 1972); In re Pilkington, 411 F.2d 1345, 162 USPQ 145 (CCPA 1969). Thus, the patentability of a product does not depend on the method of production. Thorpe, supra. If the product in a product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process. Thorpe, supra; In re Marosi, 710 F.2d 799, 218 USPQ 289 (Fed. Cer. 1983). The Court of Customs and Patent Appeals discussed

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these principles as well as the rationale for rejection of such claims over prior art disclosures of products in <u>In re Brown</u>, 459 F.2d 531, 173 USPQ 685 (CCPA 1972) as follows:

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In order to be patentable, a product must be novel, useful and unobvious. In our law, this is true whether the product is claimed by describing it, or by listing the process steps used to obtain it. This latter type of claim, usually called a productby-process claim, does not inherently conflict with the second paragraph of 35 USC 112. [citation omitted] That method of claiming is therefore a perfectly acceptable one so long as the claims particularly point out and distinctly claim the product or genus of products for which protection is sought and satisfy the other requirements of the statute. It must be admitted, however, that the lack of physical description in a product-by-process claim makes determination of the patentability of the claim more difficult, since in spite of the fact that the claim may recite only process limitations, it is the patentability of the product claimed and <u>not</u> of the recited process steps which must be established. We are therefore of the opinion that when the prior art discloses a product which reasonably appears to be either identical with or only slightly different than a product claimed in a product-by-process claim, a rejection based alternatively on either section 102 or section 103 of the statute is eminently fair and acceptable. As a practical matter, the Patent Office is not equipped to manufacture products by the myriad of processes put before it and then obtain prior art products and make physical comparisons therewith. (emphasis in the original, footnotes omitted).

Thus, although process limitations distinguishing the product over the prior art must be given the same consideration as traditional product characteristics, <u>In re Hallman</u>, 655 F,2d 212, 210 USPQ 609 (CCPA 1981), <u>In re Luck</u>, 476 F.2d 650, 177 USPQ 523 (CCPA 1973), and although product-by-process claims are limited by and defined by the process, determination of patentability remains based upon the product itself, <u>Thorpe</u>, 227 USPQ at 966.

In view of the similarities between the claimed process, i.e. "injection molding and sintering", and that of the prior art of Applicant's Specification, it is reasonable to believe that the product made by the prior art process would be either identical to or only slightly different from the claimed product. In such a situation, the burden of proof shifts to applicant to prove

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that the claimed product is materially different. Reduced production costs and low reject quota do not make the resultant product patentably distinct.

## Claim Rejections - 35 USC § 103

- 12. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 13. Claims 1-9, as best understood, are rejected under 35 U.S.C. 103(a) as being unpatentable over Wassenhoven et al (5953897) in view of Hwang et al (20050274222).

Wassenhoven teaches a fiber guide channel for an open end spinning device configured as a hollow body, the internal cross-section decreases toward its orifice (Figures 2, 4). While Wassenhoven essentially teaches the invention as detailed, he fails to specifically teach the method by which the product is created. Hwang teaches us that it is well known to utilize injection molding using metal powder with binder, debind, and then sinter (Claim 6). It would have been obvious to one of ordinary skill in the art, at the time the invention was made, to have utilized such a well known method, to create a metal device in a controlled manner. The ordinarily skilled artisan would have appreciated the benefits of sintering, and known to use such. In regards to the requirement that the fiber guide channel can be influenced by targeted mass concentrations, sinterable material, grain size, and removal/sintering parameters, the resultant piece would obviously be influenced by these things, as they are inherent properties. If one begins to adjust the very materials/processes used to create a device, the resultant device will be different. If Applicant's intent by the claims was that these specific influences are physically

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introduced to the device, then Examiner points out that such is well known in the art, as evidenced by Billiet et al (6733703).

In regards to ceramic materials versus metal, both are well known in the sintering art, and both materials used in open end spinning device parts, and the ordinarily skilled artisan would have known which beginning material to use, given his desired end product.

### Conclusion

- 14. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. Bowman et al (20060049282), Toyoshima et al (20050109157), Nelles et al (20040146424), and Billiet et al (6733703) teach us what is well known in the art.
- 15. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Shaun R. Hurley whose telephone number is (571) 272-4986. The examiner can normally be reached on Mon Fri, 8:00 am 4:00 pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Gary Welch can be reached on (571) 272-4996. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated

information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Shaun R Hurley Primary Examiner Art Unit 3765

SRH 21 April 2008

/Shaun R Hurley/ Primary Examiner, Art Unit 3765